



Development of an Ultra Safe and Low Emission Dedicated Alternative Fuel School Bus

Subcontractor

Southwest Research Institute

Principal Investigator

John Kubesh
Southwest Research Institute
6220 Culebra Road
San Antonio, Texas 78228
(210) 522-5941

DOE Project Manager

Steve Goguen
U.S. Department of Energy
CE-332, MS6A-116/Forrestal
1000 Independence Avenue, SW
Washington, D.C. 20585
(202) 586-8044

NREL Technical Monitor

Chris Colucci
NREL
1617 Cole Boulevard
Golden, Colorado 80401
(303) 275-4478

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Performance Period

10/94-10/96

NREL Subcontract Administrator

Scott Montgomery (303) 275-3193

Objective

To develop an ultra safe, ultra low emissions alternative fuel school bus with advanced safety features and good performance, efficiency, and driveability.

Approach

Blue Bird will design and build a prototype transit-style school bus that incorporates several new safety features, including increased driver visibility and a pedestrian detection system. The bus will be equipped with a new compressed natural gas (CNG) fuel storage system provided by CNG Cylinder Company, and powered by a John Deere 6081 natural gas engine. This engine is John

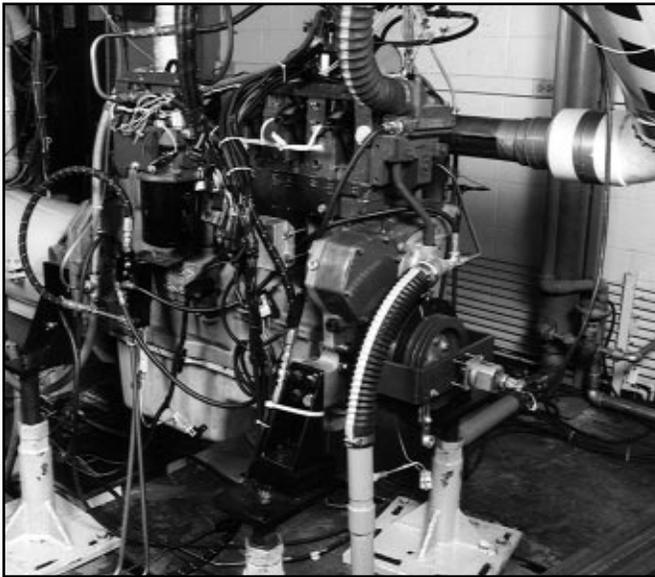


Blue Bird school bus

Deere's first on-road commercial application, and is the most advanced of its type. It will be equipped with an advanced fuel control system developed for ultra-low emissions output. After the vehicle is developed, Southwest Research Institute will integrate the fuel storage and engine systems into an operating bus. The bus will then be evaluated in a 10,000-mile field demonstration test.

Accomplishments

Blue Bird has designed the body and chassis for the new bus, and has tested the new body structure and braking system. John Deere has modified several engine components for better performance and emissions potential. A prototype 6081 engine equipped with a full authority electronic control system (manufactured by Mesa Environmental) has been installed in a test cell at Southwest Research Institute, and initial engine development work has begun. CNG Cylinder has begun to design the fuel storage cylinder system.



John Deere 6081 engine (6 cylinder, 8.0 liter)

Publications

Kubesh, J. 1995. *Development of an Ultra-Safe, Ultra Low Emissions Natural Gas School Bus—Phase I: System Design Report*. Southwest Research Institute. NREL/TP-425-7609. May.

Kubesh, J.; D. Podner; K. Guglielmo. 1995. "Development of an Electronically Controlled Natural Gas Fueled John Deere 8.1L Engine." SAE Paper #951940. August.

Future Direction

Work will continue on constructing the prototype vehicle. The engine and control systems, which are targeted to meet the California Air Resources Board Ultra-Low Emissions Vehicle (CARB ULEV) emissions standards, will be developed in parallel with the vehicle. Efforts will also be made to lower oxides of nitrogen (NO_x) emissions below 1 g/bhp-h. We expect to begin integrating the vehicle, engine, and fuel storage systems in December 1995. The field test demonstration will then provide an opportunity to evaluate the vehicle's driveability, fuel economy, durability, and overall safety.

